



PIPE

1	PIPE; SEAMLESS;; BE;; ASME B36.10 A2L 5L A GR.B OR ASTM A106 GR.B; NACE MR0175; STD WT	0.7M
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## FITTINGS

2 ELBOW; 90DEG.LR; SEAMLESS; BW;; ASMØ B16.9 A 1  
ASTM A234 GR.WPB; NACE MR0175; STD WT

## FLANGES

3	FLANGE; WN; RF; 300#; ASME B16.5; SMOOTH FINISH RA 3.2 TO 6.3 MICRONS ASTM A105; NACE MR0175; STD WT	A	1
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## ERECTION MATERIALS

## GASKETS

4 GASKET: SPIRAL WOUND; 4.4MM THK; 150#; ASME A 1  
B16.20 WND: SS316; FLR: GRAPHITE; INNER &  
OUTER GUIDE RINGS: SS316; NACE MR0175

BOLTS

5 90 MM STUD BOLT WITH HEAVY HEX 5/8" NUTS A 8  
STUDS: ASTM A193-B7, NUTS: ASTM A194-2H  
FLUOROCARBON COATED WITH AMERI-COTE OR  
APPROVED EQUAL

CUT PIPE LENGTH

PIECE NO	CUT LENGTH(INS)	N.S. 2	PIECE NO	CUT LENGTH(INS)	N.S. 2
<1>	286	2	<2>	340	2

**CLIENT:**



PETROVIETNAM DOMESTIC EXPLORATION  
PRODUCTION OPERATING COMPANY LIMITED

EpCl CONTRACTOR:	
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VIETSOVPETRO JOINT VENTURE

ENGINEERING SUB-CONTRACTOR:
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PV ENGINEERING I.S.C

R:	CAD File No
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	DAG-F
C	Sealer

PROJECT:

DAI HUNG GAS GATHERING PROJECT

PHASE:	DETAILED ENGINEERING DESIGN
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PDMS LINE NO.:

MD-2"-DC-A-5568

JOB	Drawing No.:	SHEET NO.	REV.
DHG	DHG-PVE-DD-1-PI-5552- MD-	1 OF 1	3

[illegible]